

BULLETIN N^o 110

Issued by The Nugent Steel Castings Company, Chicago

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In the belief that a frequent source of misunderstanding in business is difference of opinion as to the terms of the basic agreement in placing and accepting an order, The Nugent Steel Castings Company is devoting this bulletin to reprinting the "Standard Trade Customs in the Steel Foundry Industry" adopted and published by the Steel Founders' Society of America, to which this company subscribes.

Steel Founders' Society of America

Standard Trade Customs in the Steel Foundry Industry

Weight of Castings

1. When purchasers ask for quotations they should give the actual or estimated rough weights of the castings upon which quotations are to be based.

Duration of Quotations

2. Unless otherwise arranged, quotations should be accepted and pattern equipment furnished to the foundry by the purchaser within thirty days from the date of such quotations.

Terms of Sale

3. Unless otherwise specified, castings are sold as unmachined castings, f. o. b. the foundry. Terms of sale are net cash 30 days from date of invoice. No cash discounts are allowed.

Pattern Equipment

4. Pattern equipment should be in proper condition and of a type suitable for the economical production of castings of the quality, quantity, and delivery required.

5. Before patterns are made, the purchaser should submit blue prints to the foundry that is to make the castings, to obtain suggestions concerning the best method for constructing the pattern equipment.

6. When the purchaser furnishes skeleton patterns, core-boxes, sweeps, or conjunction patterns which increase the cost of production of castings, an extra charge will be made.

Painting of Patterns

7. Patterns should be painted in accordance with the following standard practice:

Surfaces to be left *unfinished* are to be painted *black*.

Surfaces to be *machined* are to be painted *red*.
Seats of and for loose pieces are to be *red stripes on a yellow background*.

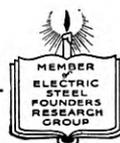
Core prints and *seats for loose core prints* are to be painted *yellow*.

Stop-offs are to be indicated by *diagonal black stripes on a yellow base*.

8. Patterns, coreboxes, and loose pieces thereof shall be properly marked for identification.

Pattern Alterations and Repair

9. Alterations and repairs on pattern equipment shall be paid for by the customer.



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Liability for Patterns

10. The foundry shall not be responsible for loss of, or damage to pattern equipment when caused by fire or other causes beyond its control.

Limits of Pattern Storage

11. The foundry shall not be expected to provide storage for patterns for which no orders have been received during a period of two years.

Pattern Transportation Charges

12. All transportation charges on pattern equipment to and from the foundry shall be paid by the customer.

Change and Cancellation of Orders

13. Unless requested in writing, changes in orders will not be accepted by the foundry.

14. To be effective, cancellation of orders must be mutually agreed to by the foundry and the customer.

15. After the original order is in production the customer shall reimburse the foundry for castings made or for molds or cores discarded by the foundry due to cancellation, changes in orders, or alterations in pattern equipment.

Limitation of Liability on Delivery

16. The foundry shall not be liable for damages due to failure to make delivery of castings when such delay is caused by fires, strikes, accidents, or other and additional causes beyond the foundry's control.

Claims for Error

17. Claims for errors in weight or in number of castings received shall be made by the customer within ten days after the receipt of the castings.

Liability for Rejected Castings

18. The foundry shall not be responsible for machine work or other expense incurred on castings which are later rejected as defective.

19. The foundry has the right to replace castings rejected by the customer as defective.

Limitation of Liability on Castings

20. The foundry shall not be liable for any special, indirect, or consequential damages whatsoever, in connection with any castings it furnishes.



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