

June 26th, 1929.

PHILADELPHIA FOUNDRYMEN'S ASSOCIATION, INC.

DATA ON FOUNDRY OPERATIONS

	<u>Representative Foundry</u>	<u>Your Foundry</u>
% of Good Castings to charge	64.4	
% of Defective Castings to charge	7.7	
% of Gates and Sprues to charge	24.0	
% of Melting Loss to charge	3.9	
Cost of melted iron per lb. at spout including <u>all</u> expense and material.	‡ .00868	
Cost of iron per lb. of good castings produced.	.0135	